## LCM Luxembourg



# Current models and approaches for data matching and modeling of chemical production

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#### What is ecoinvent?



- A Swiss **not-for-profit** association
- Publishes the ecoinvent database, which contains Life Cycle Inventory data on many thousands of products and services
- Tens of thousands of users from over 80 countries.
  - Primary users are industry, researchers, consultants and policy makers

### What does the database contain?



- Background database, which contains average data on different materials and services at a product level, originally for process LCA
  - e.g. energy, basic materials, agriculture, transport, machinery, ...



- More than 12'500 datasets for over 2'700 products
- Data for up to 157 distinct geographies and over 80 countries
- Core features of consistency, reliability and transparency

## ecoinvent as a PEF data provider



- ecoinvent is a data provider for the PEF pilot phase
  - Many of the data tenders are based on ecoinvent data in the background
  - ecoinvent was a direct data supplier for 270 products, and over 800 datasets, on the production of chemicals
- Roughly 3 months for delivery
- How to deal with significant data needs on chemical products on short notice, while delivering quality and integrating primary data?

#### The PEF chemicals tender



- Prepare the background database
  - Integrate PEF energy and transport data, export and format questions
- Screen our existing data against the quality criteria
  - Existing data received updates or replacements if needed
- Around 80 chemicals needed completely new datasets
  - Upstream supply chains also needed
  - Around 200 new chemicals unit process datasets created
- Industry stakeholder group discussion
  - Timeframe made collaboration difficult, but several sources provided data

#### The PEF chemicals tender



- Created a framework model that provides a unit process result,
  with each part of the process adaptable
  - Integrate primary data and more specific models in the project, often at the data point level
- "Modular model" approach
  - Datasets can be upgraded on specific topics when data becomes available, but fallback options are available if there are issues in data supply

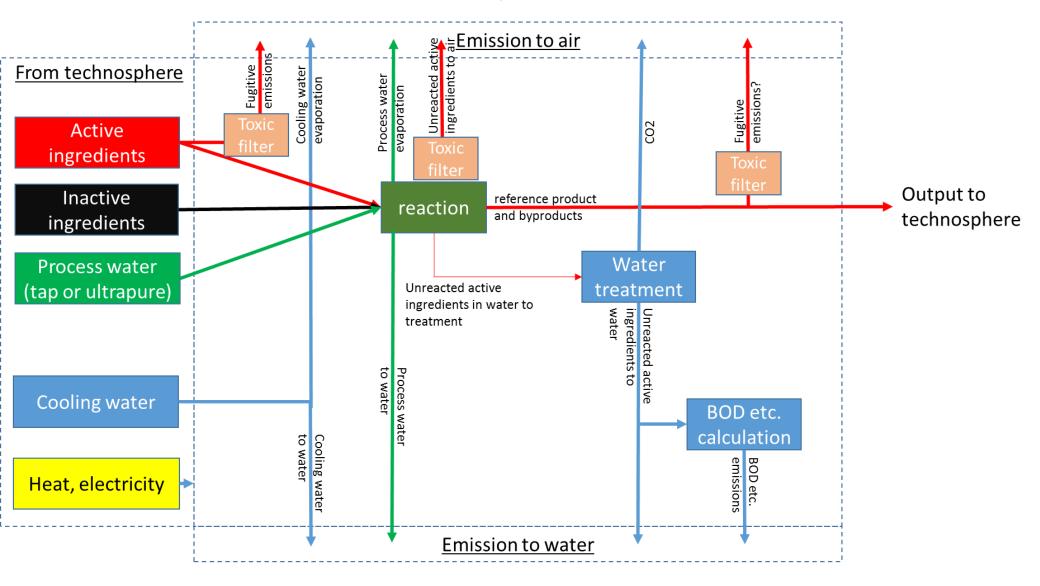
#### The PEF chemicals tender



- Create stoichiometric model of the reactions required, with reactants and other reagents
- Average values for yield, heat, electricity, water and supporting processes are available from industry reports
- Air emission model based on vapor pressure, filtering systems and toxicity
- Waste water treatment model determines water emissions

 Previous models existed but all aspects of the model have been updated and extended for this project

#### Process flow diagram



## The unit process model



- Start with a simple model and add what can be added
  - Yield factors
  - By-product fates
  - Energy demand
  - Solvents, disposal pathways
- Additional supporting activities were also updated (e.g. thermal energy
- Discuss results with experts
- Review, compare, validate, repeat
- Documentation, metadata, quality indicators

## The unit process model



- Project was an interesting combination of data format and data requirement issues and high-efficiency data generation
- The flexible model of chemical unit processes allows users to work with various data availabilities
  - Model is accessible, with all values and sources
  - Datasets list source types and acknowledge industry sources in coordination with the data providers
- Data are now used in the PEF pilot projects, and many will also be published in the upcoming ecoinvent 3.4



## Thank you for your attention!









